



Drill Bit Hole Diameters							
Metric Size		Fractional Size		Wire Size		Letter Size	
.1 mm	.0039	1/64	.0156	80	.0135	A	.2340
.2 mm	.0079	1/32	.0312	79	.0145	B	.2380
.3 mm	.0118	3/64	.0469	78	.0160	C	.2420
.4 mm	.0157	1/16	.0625	77	.0180	D	.2460
.5 mm	.0197	5/64	.0781	76	.0200	E	.2500
.6 mm	.0238	3/32	.0938	75	.0210	F	.2570
.7 mm	.0276	7/64	.1094	74	.0225	G	.2610
.8 mm	.0315	9/64	.1408	73	.0240	H	.2660
.9 mm	.0354	5/32	.1562	72	.0250	I	.2720
1 mm	.0394	11/64	.1719	71	.0260	J	.2770
2 mm	.0787	3/16	.1875	70	.0280	K	.2810
3 mm	.1181	13/64	.2031	69	.0292	L	.2900
4 mm	.1575	7/32	.2188	68	.0310	M	.2950
5 mm	.1968	15/64	.2344	67	.0320	N	.3020
6 mm	.2362	1/4	.2500	66	.0330	O	.3180
7 mm	.2756	17/64	.2656	65	.0350	P	.3230
8 mm	.3150	9/32	.2812	64	.0360	Q	.3320
9 mm	.3543	19/64	.2980	63	.0370	R	.3390
10 mm	.3937	5/16	.3125	62	.0380	S	.3480
11 mm	.4331	21/64	.3261	61	.0390	T	.3580
12 mm	.4724	11/32	.3438	60	.0400	U	.3680
13 mm	.5118	23/64	.3594	59	.0410	V	.3770
14 mm	.5512	3/8	.3750	58	.0420	W	.3860
15 mm	.5906	25/64	.3906	57	.0430	X	.3970
16 mm	.6299	13/32	.4062	56	.0465	Y	.4040
17 mm	.6693	27/64	.4219	55	.0520	Z	.4130
18 mm	.7087	7/16	.4375	54	.0550		
19 mm	.7480	29/64	.4531	53	.0595		
20 mm	.7874	15/32	.4688	52	.0635		
21 mm	.8268	31/64	.4844	51	.0670		
22 mm	.8661	1/2	.5000	50	.0700		

23 mm	.9055	33/64	.5156	49	.0730		
24 mm	.9449	17/32	.5312	48	.0760		
25 mm	.9843	35/64	.5469	47	.0785		
		9/16	.5625	46	.0810		
		37/64	.5781	45	.0820		
		19/32	.5938	44	.0860		
		39/64	.6094	43	.0890		
		5/8	.6250	42	.0935		
		41/64	.6406	41	.0960		
		21/32	.6562	40	.0980		
		43/64	.6719	39	.0995		
		11/16	.6875	38	.1015		
		45/64	.7031	37	.1040		
		23/32	.7188	36	.1065		
		47/64	.6719	35	.1100		
		3/4	.7500	34	.1110		
		49/64	.7656	33	.1130		
		25/32	.7188	32	.1160		
		51/64	.7969	31	.1200		
		13/16	.8125	30	.1285		
		53/64	.8281	29	.1360		
		27/32	.8438	28	.1405		
		55/64	.7969	27	.1440		
		7/8	.8750	26	.1470		
		57/64	.8594	25	.1495		
		29/32	.9062	24	.1520		
		59/64	.9219	23	.1540		
		15/16	.9375	22	.1570		
		61/64	.9531	21	.1590		
		63/64	.9844	20	.1610		
		1	1.000	19	.1660		
				18	.1695		
				17	.1730		
				16	.1770		
				15	.1800		
				14	.1820		
				13	.1850		
				12	.1890		
				11	.1910		
				10	.1935		
				9	.1960		
				8	.1990		

				7	.2010		
				6	.2040		
				5	.2055		
				4	.2090		
				3	.2130		
				2	.2210		
				1	.2280		